

Research Article





Liver cirrhosis: physiology, pathology, market analysis, treatments

Abstract

Liver cirrhosis morbidity and mortality has greatly increased recently, ranking 14th in death causes globally.¹ The liver is a high-functioning organ which can be attributed to its complex structure. Various diseases including hepatitis, cancer, and diabetes can contribute to the onset of liver disease, and eventually end-stage liver disease, or cirrhosis.² With transplantation being the only viable treatment option, researchers have shifted focus to new approaches for liver cirrhosis treatment.^{3,4} Tissue engineering for the liver holds vast potential for the treatment of this disease, but researchers face many challenges because of the liver's complexity in structure and function.⁵ As the market size continues to increase for cirrhosis, alternative treatment approaches have only grown in prevalence in order to bridge the need for liver transplantation.

Keywords: liver, cirrhosis, treatments, liver disease, tissue engineering, market research, therapies

Introduction

Liver cirrhosis has demonstrated a rise in mortality and morbidity in underdeveloped and developing countries.1 Rather than being categorized as a disease, cirrhosis has been broken down into specific clinical stages based on the state of the liver, with mortality percentages ranging depending on the stage.6 Patients diagnosed with cirrhosis will eventually approach death, with liver transplantation being the only "treatment" known to avoid this fate.6 The market demand for liver treatment devices, preventative strategies, and transplantation alternatives has continuously increased due to the shortage of liver donors and vast donor waitlist.7,8 Moreover, the rising prevalence of biological devices and optimized materials has fueled the industry shift to a growing field for cirrhosis treatment-tissue engineering.9 Herein, we review liver physiology and the process of cirrhosis onset, the various types and specificities of extracorporeal liver devices, and cirrhosis market analysis including, market size, distribution, and trends. We close by reviewing emerging tissue engineering applications that hope to bridge liver transplantation.

Healthy tissue

The liver plays an important role in all bodily functions and interacts with almost every organ in the body.¹⁰ It is the largest organ in the body, accounting for 2% of a person's weight. Its main functions include digestion, filtration, metabolism and detoxification, protein synthesis, and storage of vitamins and minerals. Specifically, digestion and metabolism are carried out by the liver as it interacts with both the endocrine system and gastrointestinal system. It also stores iron and copper which perform cholesterol homeostasis.¹⁰ The liver has two supplies of blood coming from the portal vein and the hepatic artery and contains about a pint of blood at any moment.^{10,11} In one day the liver filters around 250 gallons of blood, which is more than a liter per minute.¹¹

The liver is made up of small units called lobules, each of which contains sets of portal veins, hepatic arteries, and bile ducts (e.g. the portal triad).¹². They are made up of cells called hepatocytes which have different roles based on their location in the lobule. Around the portal vein, hepatocytes function the most efficiently and regenerate first because they are close to the blood and nutrients. This region's main function is oxidative metabolism. Hepatocytes that are farthest away from the portal triad have the lowest perfusion and play an

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important role in the detoxification of drugs and other molecules. Hepatocytes also create tubes that collect bile and facilitate the flow of bile out of the liver. Blood and bile flow in opposite directions with blood entering the liver and bile leaving the liver. The space of Disse is the area between the sinusoid and hepatocytes that contains various proteins.¹² The hepatocytes contain microvilli that extend into this space to allow for proteins and nutrients from the blood and in the space to enter them. This space also contains macrophages, to clear out pathogens, and stellate cells, to store fat.¹²

The main liver functions, as stated above, are bile production, vitamin storage/metabolism, drug metabolism, and bilirubin metabolism. All material that is not filtered out in the kidney is done by the liver in a fluid called bile.^{11,12} It breaks down lipids by secreting salts and acids and is produced by hepatocytes. Vitamins that are fat-soluble are absorbed by the intestines and transported to the liver, where there are stored and/or metabolized. To facilitate drug metabolism, the liver uses two routes: lysosomes and biotransformation. Biotransformation is a two-step process that breaks down drugs into a hydrophilic form so they can be secreted into the blood or bile. The last main function of the liver receives it from circulation and is processed to a hydrophilic state. Most of this bilirubin is excreted in the bile. Lastly, the liver plays a role in hormone function and facilitates plasma protein synthesis.¹²

Diseases

Cirrhosis is the end stage of liver disease and can result from viral infections, toxins, autoimmune disease, or hereditary issues that cause liver injury.^{11,12} Some of the main causes include alcohol abuse and chronic hepatitis infection. The onset of cirrhosis is due to fibrosis in the liver which is caused by the secretion of the TGF- β growth factor from stellate cells in the space of Disse. Cirrhosis is a secondary disease that follows a chronic injury that forms scar tissue over time. The onset of the disease can be separated into 3 stages: healthy liver, chronic liver injury, and cirrhosis.^{6,12} The liver cannot function at all if it reaches this end state, which limits protein production and substance detoxification. These issues can lead to portal hypertension which induces varice and hemorrhoid formation, coagulopathy, and hyperestrinism. In addition, patients with cirrhosis can develop jaundice because of lowered bilirubin metabolism.^{11,12}

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When cirrhosis occurs, multiple cells are damaged, including hepatocytes, stellate cells, macrophages, and endothelial cells. Stellate cells are able to transform into myofibroblasts and secrete collagen after exposure to cytokines, which leads to fibrosis. Endothelial cells form a lining that contains capillaries to allow the exchange of nutrients and proteins to the hepatocytes. When cirrhosis occurs, there are fewer of these capillaries, which promotes fibrosis. The macrophages in the space of Disse release factors when exposed to various pathogens that play a role in liver fibrosis. Lastly, hepatocytes, when damaged, release inflammatory factors and reactive oxygen species that can activate the stellate cells and, in turn, liver fibrosis (Figure 1).¹²

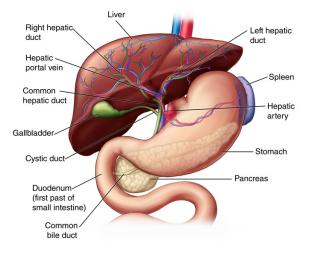


Figure 1 Liver anatomy⁵⁰ Arrangement of vessels and different organ systems connected to liver.

Liver damage can be caused by unhealthy habits, prior disease, and viral infection. Acute hepatitis is a sign of Hepatitis A and E which can cause acute liver damage. While Hepatitis B, C, and D can also cause acute hepatitis, they result in chronic infection. Primary biliary cholangitis (PBC) is an autoimmune disease that chronically affects the liver, leading to cirrhosis. Alcohol abuse also has severe effects on the liver since the organ is responsible for breaking down alcohol.^{11,12} Constant consumption of alcohol damages cells due to the buildup of txic metabolites, leading to cirrhosis. All of these issues that lead to cirrhosis can eventually result in malignancy of the liver, such as hepatocellular carcinoma. Non-alcoholic fatter liver disease (NAFLD) can range in its effects on the liver, with the most serious being cirrhosis.¹² NAFLD can become a chronic disease that will eventually require a liver transplant (Figure 2).

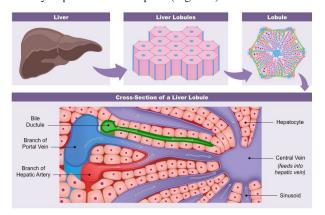
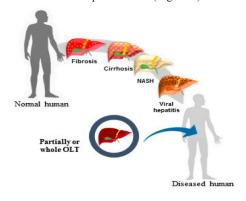
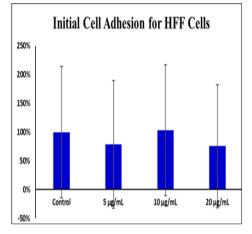


Figure 2 Specific lobule structures that make up the liver.⁵¹

Market size

In the US, the 12th most common causes of death are chronic liver disease and cirrhosis together.13 According to the CDC, 34,174 deaths were associated with liver cirrhosis in 2016.1 The increasing numbers of those with alcoholic and non-alcoholic fatty liver diseases will contribute to this number being tripled by 2030.^{1,14} In addition, 570,730 patients above the age of 18 were hospitalized in 2014 which was over a 30% increase in patient admissions for cirrhosis in only 6 years.¹⁵ The fibrotic progression of these diseases to cirrhosis is associated with increasing type 2 diabetes mellitus, obesity, and age, which attributes to the shifting age demographic.^{14,16} There have been several studies focusing on the United States that indicated a yearly healthcare expenditure for liver cirrhosis to be around \$2.5 billion, with indirect costs going up to \$10.6 billion each year.^{4,15} This number has surely increased seeing as these estimates were from 2004 and trends have shown the prevalence of chronic liver disease and cirrhosis has shown an upward trend (Figure 3).15





Liver disease

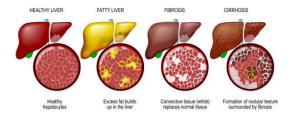


Figure 3 Liver disease and causes^{16.53} (A) Diseases that contribute to liver failure; only approved method for cirrhosis/end-stage liver disease is transplantation. (B) Physiological state of liver as stages of damage worsen.

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Cirrhosis is among the leading causes of morbidity and mortality in more developed countries.¹ Cirrhosis of the liver was the cause of 1,000,000 deaths in 2010, which was 33% more than in 1990.¹⁷ This is seen in Figure 4. This is due to the rise in hepatitis B, hepatitis C, and alcohol. It is ranked 14th as the leading cause of death globally in people above the age of 18,¹⁷ resulting in 170,000 deaths per year in Europe,¹⁸ with Egypt, Moldova, and Mongolia having some of the greatest cirrhosis mortality rates in the world as seen in Figure 4B.¹⁹ Hepatitis infection, alcohol abuse, and general lack of health upkeep are seen as the most common causes in more developed countries. In Africa and Asia, on the other hand, hepatitis B infection is seen as the most common cause. Because the disorder is undiagnosed, the prevalence of cirrhosis is probably higher than reported.¹⁹

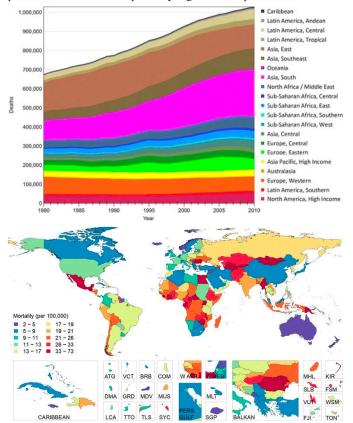


Figure 4 Worldwide statistics for liver-cirrhosis-associated deaths²⁴ (A) Number of liver cirrhosis deaths from 1980 to 2010 globally. (B) Global distribution of age-adjusted liver cirrhosis mortality (per 100,000) in 2010.

Doctors approach cirrhosis treatment by treating the primary disease since some of the diseases that cause cirrhosis can be cured.³ Many treatments include taking medicines and making lifestyle changes to help prevent further complications, but the only true "cure" for the disease is liver transplantation.^{3,4} Every year, roughly 25,000 liver transplants are performed with about a 90% 1-year survival rate, and about 8000-9000 in the U.S. with an 86% survival rate at 1 year.^{8,11} As seen in Figure 6A, the number of liver transplants being performed has steadily increased with higher rates after the COVID-19 pandemic.² Mortality rates for patients among

Liver cirrhosis is most common in people between the age of 45 and 64, with studies ranking it as the fourth leading cause of death for that age range (Figure 5B). When combined with liver cancer, these two diseases account for 3.5% of deaths globally.²⁰ The number of deaths reported among 45- to 64-year-olds increased from 16,746 in 1980¹³ to 22,102 in 2018.²¹ From 1979 to 2008, the age at death decreased in people below 45 years by 14%, and deaths among people older than 75 years increased by 16%.¹³ While the incidence of cirrhosis in individuals between 25-44 is much lower compared to older age groups, a study showed the greatest change in yearly mortality for cirrhosis was in people aged 25-34; 10.5% during 2009-16, seen in Figure 5A.¹ This could be related to similar trends seen in alcohol use disorder and all alcohol-related liver disease deaths.¹

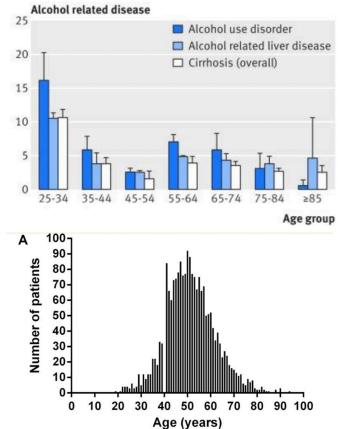
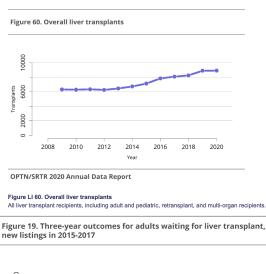
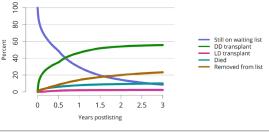


Figure 5 Trends in liver cirrhosis mortality by age^{41,35} (A) Liver disease mortality by age group in the USA, 2009-16. (B) Patient deaths grouped by age from 19-24.

adult liver transplant recipients range between 5-20% depending on the procedure and patient demographics.² With the success of liver transplantation comes the issue of a donor shortage in both children due to the scarcity of matched pediatric donors and in adults, because of the growing number of patients being added to the waitlist.⁸ In 2020, 24936 candidates were on the waitlist for liver transplant.² In 2017, of the adults listed for a transplant, 58.0% received a transplant, 10.1% died, 23.4% were removed from the without receiving a transplant, and 5.8% were still waiting, as seen if Figure 6B.²



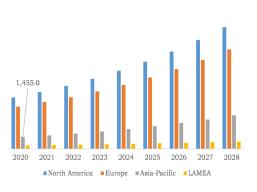


OPTN/SRTR 2020 Annual Data Report

Figure 6 Liver transplant trends in the US^{30} (A) All liver transplant recipients, for all age groups. (B) Outcomes for adults on the transplant waitlist from 2015-2017.

The increase in patients with cirrhosis/end-stage liver disease has pushed for companies to create alternative tissue engineering and drug approaches. In 2020, the United States cirrhosis treatment market had a \$6.29 billion value and is expected to rise to a revenue of \$14.86 billion in 2028, as seen in Figure 7.⁷ Key playmakers who are focusing on the commercialization and regulation of liver restorative treatments are Pfizer Inc., Johnson & Johnson Services, Inc., F. Hoffmann-La Roche Ltd, GlaxoSmithKline plc., Sanofi, Novartis AG, Bayer AG, Bristol Myers Squibb (BMS), Gilead Sciences, Inc., and AbbVie.⁷





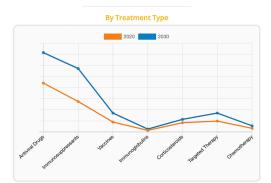
Source: Research Dive Analysis

Figure 7 Cirrhosis treatment market across different regions worldwide.²⁰

Market segments and trends

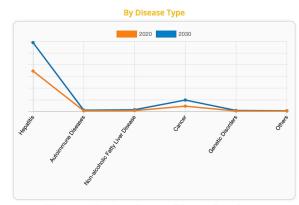
The cirrhosis treatment market can be divided based on the type of treatment, disease type, and region. Different treatments include antiviral drugs, immunosuppressants, vaccines, immunoglobulins, corticosteroids, targeted therapy, and chemotherapy drugs, as seen in Fig. 8A.²³ Diseases classified as primary to cirrhosis include, hepatitis, autoimmune diseases, non-alcoholic fatty liver disease, cancer, genetic disorders, etc (Figure 8B).²³





Antiviral Drugs holds a dominant position in 2020 and would continue to maintain the lead over the forecast period.

Liver Disease Treatment Market



Hepatitis segment is projected as one of the most lucrative segment.

Figure 8 Market trends for cirrhosis 21 (A) treatments and (B) primary diseases.

Patients with cirrhosis have to be treated for the primary liver disease to lessen the progression of the disease.²⁴ On average, patients are prescribed between 3 and 10 medications, indicating the importance of proper diagnosis and prescription.²⁵ Depending on the type of treatment there are advantages and limitations concerning treating cirrhosis (Table 1). Treatments include immunosuppression for autoimmune hepatitis, venesection for hemochromatosis, and others.24 Patients who have viral hepatitis need antiviral treatments,24 vaccines for hepatitis A and B should also be administered because of decreased antigenic response as cirrhosis progresses.²⁶ Reports indicate hepatitis infection is the highest contributor to cirrhosis development (Figure 9), and treatments for these viral diseases have shown a significant reduction in associated mortality⁵. A 24% and 66% reduction in mortality was seen in the US and China, respectively, from 1980 to 2010 because of HBA/HBV/HBC prevention efforts.26 Portal hypertension underlies many of the complications of cirrhosis that lead to mortality, which results in the formation of varices and ascites. Treatment includes the use of non-selective beta blockers, which have shown promising results.24

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Alcohol HBV HCV NASH Other 1400000 1200000 1000000 ual Deat 800000 otal Ann 60000 400000 200000 1990 1993 1994 1995 1996 1997 1998 1999 2000 2001 2002 2003 2004 2005 2007 2008 2009 2010 2011 2012 2013 2014 2015 2015 2016 2016

Total Annual Deaths from Cirrhosis, by Etiology

Figure 9 Total annual deaths from cirrhosis by etiology from 1990 to 2017 globally.⁵

Extracorperal liver devices: artificial vs. bio-artificial devices

The goal of tissue engineering for the liver is the mimic normal liver functions, allowing for recovery and regeneration of the liver.^{24,27} This strategy can increase the chance of a waitlisted transplant patient receiving a compatible organ or completely prevent the need for a transplant. As explained above, the main reason for liver failure is the accumulation of toxins.⁵ As so, the main focus of researchers and

Table I Liver cirrhosis treatment options - focusing on primary disease^{1,24,32,45}

manufacturer is the detoxification process. Artificial and bio-artificial extracorporeal devices are the main products being studied, both with significant advantages and disadvantages.

Artificial devices

The main principles of artificial liver devices are albumin dialysis, membrane filtration, and the use of adsorbent columns to remove toxins.5 These devices detoxify the blood and plasma using membrane separation techniques associated with columns or suspensions of sorbents (Figure 10).9 Sorbents used include charcoal, anion, or cation-exchange resins.9 Albumin dialysis uses exogenous albumin to remove toxins that are bound from patients' endogenous albumin.28 Concentration gradient principles are utilized to allow the movement of toxins from the internal albumin to the dialysate.28 This lowers the resistance of protein-bound substances to mass transfer. Another approach is to filter and detoxify the patient's albumin from the bloodstream using resin binders. The molecular adsorbent recirculating system is the most used liver support system and it uses dialysis, filtration, and adsorption. The three-part system circulated blood a hemodialyzer, then human serum albumin through an anionic exchange column, dialyzer, and charcoal column to detoxify the solution.²⁷ Single-Pass albumin dialysis (SPAD) is similar to the above but is more simple because of the use of readily available hemodialysis equipment with the addition of albumin to the dialysis solution. Prometheus uses a system where a biocompatible filter is used to detoxify endogenous albumin, which is then purified by using a resin adsorber and anion exchanger³³. The last step of detoxification uses high-flux hemodialysis.27,28

Treatment	Disease	Advantages	Disadvantages progression of fibrosis not always prevented , leads to liver failure - residual risk of high carcinogenicity - liver transplantation better option after taking drugs - no improvement shown in some patients	
Antiviral Drugs	Hepatitis	- improve liver fibrosis improved transplant - free survival - prevents hepatic function - inhibits HCC development - improvements for patients with decompnesated cirrhosis		
Vaccines	HAV / HBV	- prevents infection from HAV / HBV - reduces burden of liver disease	inadequate access to healthcare and proper vaccinations for many affected patients	
Corticosteroids	costeroids Autoimmune Diseases Primary Biliary Cholangitis - frequency of cirrhosis decreased in patients receiving therapy greater survival rate		- strong side effects no positive outcomes for compensated cirrhosis - mortality stayed the same adverse complications very common	
Chemotherapy	Cancer	- prolongs lifespan of patients with cancer and cirrhosis greater than 3 months	- Several chemotherapeutic agents can cause liver toxicity	

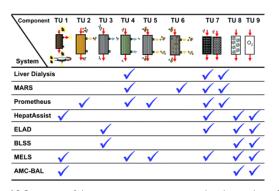


Figure 10 Summary of the treatment units integrated within each artificial or bioartificial liver support device.¹⁶

While these artificial devices have shown positive results, there has not been any indication of actual improvement of synthetic liver function.9,27,28 Detoxification may improve the condition of patients who are going through liver failure and may prolong the amount of time a patient can survive on their failing liver while waiting for a transplantation.9,28 MARS, Prometheus, and SPAD have shown success if reducing bilirubin and bile acids levels but demonstrated improvement in mortality rates has failed to be shown.^{9,27} Liver dialysis using hemodiabsorption was approved for use by the FDA in 1997 for encephalopathy treatment secondary to liver failure, but this treatment is not currently marketed because it is being redesigned.9,28 MARS is currently approved for use in the US by the FDA for the treatment of acute liver failure but is not defined as an alternative to liver transplantation.28 The conclusion is that more studies are needed to improve these devices and show functional results in improving cirrhosis and liver function (Table 2).

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Device type	Composition	Advantages	Disadvantages
Artificial	N / A External to Body	- ease of use - low costs for treatment - shown effective detoxification	only detoxification - limited efficacy
Bio - Artificial	Cells : - Cryopreserved porcine - C3A human , tumor cell line - freshly isolated porcine - freshly isolated porcine / human Scaffold : - polysulfone - cellulose acetate - polyethersulfone - polysulfone	 hepatic function ensured expected clinical results more promising active exchange of biomolecules and detoxification 	 cell source not reliable hard to incorporate living elements high costs for whole treatment process heavy logistics the risk of xeno contamination using porcine cells difficult for clinically - relevant scale - up protocols

Bio-artificial devices

Bio-Artificial liver devices are hybrid systems that purify the blood and replace hepatic synthetic function (Figure 10).^{5,28}. These devices use bioreactors that contain functional hepatocytes to provide active detoxification and biosynthetic hepatic functions.^{5,27} The most commonly used cell sources include autologous cells from the patient, allogenic cells from donors, allogenic cell lines, and xenogenic cells from various species (Table 3).⁹ Specific cells used include hepatoblastoma cell lines or porcine cells, but each comes with its disadvantages.²⁸ Human cells could induce tumor growth and/or apoptosis, or lose detoxification and metabolic function over time.²⁸

In addition, issues arise concerning distribution to the treatment site because of their magnitude.²⁸ Porcine stem cells have greater potential because they are readily available and easily distributed, but risks include xeno-response and retroviral transmission.²⁸ The scaffold that is used needs to preserve cell morphology and metabolism and allow for necessary mass transport to maintain cell health.^{9,28} Immune rejection needs to be avoided by the separation of cells from the blood by a porous material that allows for the passage of substances like toxins and synthesized proteins.^{9,28} The different BALs that are available include hollow fiber devices, packed beds, flat plate systems, and encapsulation-based reactors.⁵

Table 3 Cell types used for bio-artificial liver devices^{10,16}

Cells	Source	Advantages	Disadvantages
Autologous cells	Patient	- no immunotoxicity - no risk of infection	- limited availability - difficult to standardize quality and behavior
Allogenic cells	Donor	- high availability pooling possible from different donors	- disease transmission - immunotoxicity
Allogenic cell lines	-	- high availability - produce a lot of cells - infinite growth capability	- function loss - potential tumorigenicity
Xenogenic cells	Various Species	- high availability - produce a lot of cells	- animal pathogen transmission - immunogenic rejection - regulatory issues

Hollow fiber devices are most common and use cartridges with hollow fiber membranes that allow for hepatocyte adesion. The fiber membranes are the scaffolds for cell attachment and compartmentalization. Examples of this system include the Extracorporeal Liver Assist Device (ELAD) and HepatAssist. ELAD uses the hollow fiber technique in combination with charcoal resins and oxygenation to separate functional cells from the patient's plasma.^{5,28} Human hepatoblastoma cell lines have been used to detoxify and

maintain oxygen supply to the functional cells.^{5,27} There have been clinical trials limited to ALF patients that have demonstrated safety but were not able to show survival advantage.^{5,27,28} The first device to advance to phase II and III clinical trials is HepatAssist.^{5,9} The system uses porcine hepatocytes contained in a hollow fiber bioreactor to regenerate hepatic function and resin column to detoxify patient plasma. There have been limited studies, which report device safety, but not survival improvement or advantage. Other products include

the Bioartificial Liver Support System, Amsterdam Medical Center-Bioartificial Liver, and Modular Extracorporeal Liver–all of which have extremely limited case studies and clinical experience (Table 4). Overall, there is great potential for cirrhosis treatment with BAL systems, but challenges with cell sources, loss of cell viability and functionality, large-scale cell culture, regulatory limitations, and cost issues have greatly limited their use (Table 2).^{5,9}

Table 4 Tissue	Engineered Live	er Devices:Artificial	versus Bio-Artificial ^{10,16}

	Product	Company	System	Intended Use	Special Characteristics	FDA Approval
Artificial Devices	MARS® (Molecular Adsorbent Recirculating System)	Gambro Renal Products, Inc.	Albumin-Based	Treatment of drug overdose and poisoning	 high-flux hollow-fiber hemodiafilter albumin acts as 	510(k) - 2012
	Prometheus®	Fresenius Medical Care	Albumin-Based	Acute-on-chronic Liver Failure	 albumin-permeable polysulfone membrane direct putification from albumin-bound toxins by different absorbers 	N/A
	SPAD (Single-Pass Albumin Dialysis)	N/A	Albumin-Based	Acute Liver Failure	 standard continuous renal replacement therapy system without additional columns or circuits 	N/A
	BioLogic-DT (later Liver Dialysis System TM	HemoCleanse Inc.	Albumin-Based	Acute Hepatic Encephalopathy Drug Overdose and Poisonings	 cellulosic play dialyzer suspension of powdered charcoal and cation exchangers as dialysates 	510(k) - 1999 *No longer mæketed
lle-Artificial Davkee	HepatAssist	Circe Biomedical	Cryopreserved Porcine hepatocytes (7 × 169 cells)	Acute Liver Diseases	 plasma separate from blood cells plasma circulated through bioreactor after passing through charcoal filter and exvernated 	N/A
	ELAD® (Extracorportal Liver Assist Device)	Vital Thempies Inc.	Hepatoblastoma cell line HepG2-C3A (200–400 g)	Alcohol Induced Liver Failure	 cells isolated from plasma by hollow-fiber membranes charcoal absorber, membrane oxygenator 	N/A
	AMC-BAL (Amsterdam Medical Center- Bioartificial Liver device)	Academic Medical Center at University of Amsterdam	Porcine hepatocytes (10–14 × 109 cells)	Acute Liver Failure	 plasma in direct contact with cells better mass exchange between cells and plasma 	N/A
	MELS (Modular Extracorporeal Liver Support)	Berlin (Company not available)	Haman hepatocytes (up to 650 g)	Hepatic Liver Failure	 bioreactor is 3D matrix interwoven with bundles of hollow fibers sibers perfuse plasma adjacent to functional hepatocytes 	N/A
	BLSS (Bioartificial Liver Support System)	Excorp Medical	Porcine hepatocytes (70–120 g)	Hepatic Liver Failure	 whole blood passed through fibers after warming and oxygenation 	N/A

Pipeline products

Many different techniques including fabrication technologies, cellbased technologies, microfluidic systems, and extracorporeal liver devices are being applied in tissue engineering for the liver (Table 5). There are very few clinical trials that have shown successful tissue regenerative products for liver failure and cirrhosis. Many trials listed in the United States are testing drugs for the treatment of primary diseases or for post-liver transplantation. Biosynthetic liver scaffolds are being studied in order to create the ideal scaffold that mimics the native liver ECM. Scaffolds need to have a very high level of porosity to allow for blood-hepatocyte the nutrient exchange, as well as a large surface area to volume ratio. Synthetic or biological scaffolds can be used. Synthetic hydrogel tuning allows for various degradation properties which can have advantages over biological scaffolds. They are reproducible, induce less immune responses, and have stable mechanics, but they are not widely used for liver tissue engineering in clinical applications because they are less bioactive and lack viscoelasticity.^{5,29} A few different approaches will be discussed below.

Tissue engineering liver products

The first is the decellularization/recellularization approach. The principle liver tissue engineering materials should be derived from humans and decellularized organs can be used as a scaffold because of the specific mocrosctructure. Decellularization is the process of removing cells and other immunogenic factors from the liver so the natural scaffold remains (Figure 11). This is the only scaffold that completely preserves the complex vasculature and biliary system, which is extremely important when trying to derive a liver-like structure.^{5,30} Decellularized human livers have been recellularized with hepatic stellate cells, hepatocellular carcinoma, and hepatoblastoma cells.⁵ The decellularization process should not damage the ECM and, after recellularization, should be able to functionally mature in a perfusion bioreactor. A study completed in 2010 (Uygun et al.), used a murine model to successfully complete the first recellularization of an acellularized liver transplanted. The process allowed for adequate function of the implanted hepatocytes on the 3D scaffold.

3D Culture	Coating Material/Scaffold Technique	Production	Advantages	Disadvantages	General Stage
Hydrogei based Scaffold	Collagen Sandwich, Collagen Gel/Isolated from rat tails	crosslinking of water- soaked collagen-fibers	a) contain collagen type I b) maintenance of hepatocytes polarity and transporter activity	a) reduced nutrient and waste product exchange between cells and medium b) dead cells not removed within matrix c) disruption of living cells by proteases released from dead cells	In vivo animal studies
	Matrigel/ECM proteins extracted from mice Englebreth- Holm-Swarm tumors	Matrigel mixed with medium and plated as fluid solution at specific temperature range	a) cell polarity preserved b) various ECM proteins and growth factors c) promotion of cell differentiation	a) same as above b) components of gel are not well defines	In vivo animal studies
Scaffold	ScaffoldDecellularized Human Liver as a Natural Scaffold	Decellularized tissue, remaining ECM used as scaffold	 a) perfectly represents structural features and biochemical components of human liver matrix 	a) elaborate production b) limited availability of donor tissue	In vivo animal studies
	Cryogel/PHEMA, Bis- Acrylamide, Alginate, Gelatin, Collagen	Monomers frozen in aqueous solution with crosslinkers. Ice crystals from and thaw as pores in scaffold matrix	a) simple preparation b) various pore sizes and stiffness achieved	a) difficult standardization of manufacturing process b) variation in scaffold parameters possible in certain range.	In vivo animal studies
	Electrospinning/Natur al or synthetic polymer solutions	Electrostatic fiber formation	a) standardizable b) use different materials c) various fiber strengths and degrees of intertwining adjustable	a) generating solid tissue structure during electrospinning intertwined fibers	In vivo animal studies
	3D printing/Natural products like gelatin and 1-ethyl-3-(3- dimethylaminopropyl) carbodiimide (EDC) and N-hydroxy succinimide (NHS) for crosslinking	3D printer	a) uniform and reproducible b) reduction of user error c) adjustable scaffold pore size d) interconnectivity and controlled geometry	a) elaborate equipment b) high standardizations results in lacking of representation of biological variability c) pores generated with many different sizes is difficult	In vivo animal studies



Figure 11 Liver tissue during various states of decellularization: native (A), partially decellularized (B), and fully decellularized (C).²⁸

Cell encapsulation avoids the induction of an immune response and immunosuppression by immobilizing cells in a semi-porous scaffold and delivering biological products to patients.^{5,31} This approach meets all the necessary criteria for translational medicine: biocompatibility, acceptable microenvironment, cell survival, and cell proliferation and functionality. Recently, human-induced pluripotent stem cell-derived hepatocyte-like cells were cultured with human stellate cells and encapsulated in alginate beads.⁵ The study demonstrated improved and efficient iPSC differentiation compared to 2D monoculture conditions and structure implantation did not elicit an immune response in mice¹⁶. Acellularized ECM from the liver is another method for cell encapsulation because it can allow for the necessary interactions between the implanted cells and ECM. There need to be more studies for long-term in vitro maintenance and *in vivo* transplantation for clinical approaches.⁵ A few challenges arise with this method including induction of an immune response and toxicity of crosslinking components.

3D bio-printing shows promising applications for liver tissue engineering. This technique fabricates biomimetic self-assembling contracts using spheroids to create the organ. The liver is a more complex organ to print because of its complexity.³² The process suspends live cells in a bio-ink that can be cross-linked during or after the bio-printing process to shape the structure of desired organ. The bio-inks are made from various materials that can be natural, synthetic, or a combination of both.⁵ Various 3D-bio-printing technologies have been utilized including ink-jet-based, laser-assisted, extrusionbased, stereo-lithography, and microvalve-based. Bio-printing in combination with bioreactors allows for high-throughput fabrication of complex and controlled 3D structures which can be used for organ-on-a-chip platforms.^{5,33} Overall, this technique can improve the maturation of hepatocyte-like cells, as well as preserve ex vivo hepatocyte function and maintenance.

Microfluidic systems have a technology referred to as organ-on-achip that mimics a micro-environment to build functional units. In less than 7 years, over 28 companies have been registered for organ-ona-chip.^{5,34} Liver-on-a-chip systems have been able to foresee toxicity and improve certain drug sensitivities. Up to 4 different types of primary murine hepatic cells have been integrated into an in vitro liver chip. This chip showed similar liver physiological cell composition, mechanical properties, and structure. While this technique is still being developed, it shows very optimistic predictions of drug toxicity.⁵

Conclusion and future of the industry

Over the past 5 years mortality due to cirrhosis has dramatically increased, pushing the healthcare industry to find new treatments for the disease.¹ Orthotopic liver transplant is the only known effective treatment of cirrhosis and liver diseases, but this is limited because of organ donor shortages.⁵ The main goal currently is to detect end-stage liver disease as soon as possible in order to prevent the progression and subsequent complications caused by cirrhosis⁴³. Many novel drugs and vaccines are being distributed across the world in order to reduce the burden of viral-related liver diseases in both underdeveloped and developed countries alike.²⁰ With hundreds of thousands of people worldwide dying from lack of adequate treatment, a replacement for liver transplantation with reliable and accessible methods is needed. Promising solutions lie in liver tissue engineering and regenerative medicine as they have shown great efficacy in other healthcare markets.⁵

While dialysis-based technologies for liver disease treatment have been introduced in the public market, many have not demonstrated improvement in patients with cirrhosis. Novel techniques including in vitro modeling, artificial liver, cell encapsulation, organ decellularization, 3D printing, and organ on a chip have risen as contenders for this technology. While these methods are still in the preliminary stages and have many limitations that need to be addressed before clinical application, there is hope for demonstrated treatment in the future. Most importantly, the mechanical and physical properties of synthetic-based and biologic-based scaffolds must be improved to support nutrient exchange among cells, metabolic activity, differentiation, and survival while reducing immune response and toxicity. Finally, it is critical for scaffolds to exhibit similar structural properties to the liver ECM because of their complex vascular structure and tissue properties.⁵ Taken together, these findings indicate that a significant amount of work needs to be put in to develop tissue engineering methods for the liver. A small portion of the products and devices detailed in this paper has gone through proper clinical and regulatory testing, denoting the lack of efficacy and quality for their intended use.²⁴ The main issue lies in large production costs and upscaling for the production of tissue-engineered products.³⁵ Increased collaboration between regulatory agencies, industry stakeholders, and clinical bodies has allowed for expedited commercialization and approval pathways, which will hopefully mitigate the various TE application difficulties outlined in this review.^{35–43} While the market for liver tissue engineering needs time for growth, there are vast possibilities for various technologies to bridge liver transplantation for cirrhosis and end-stage liver disease.^{44–53}

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Conflict of interest

Authors declare that there is no conflict of interest.

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