A review on the designed low-loss single-mode optical fiber used in fiber-to-the-home networks

Abstract
Fiber-to-the-home (FTTH) technology provides the ability to transmit telecommunication data at a maximum level. In order to achieve this technology, fibers with the lowest bending and splice losses are required. In this paper, the losses of bending and splice joints in single mode optical fibers have been reviewed with a variety of designs, including holey fibers, nanoscale optical fibers, and microstructured optical fibers. By comparing the losses of these fibers, we chose the best fiber with the lowest losses in designing FTTH that is used for two purposes of reducing costs and improving optical network performances. These fibers have advantages such as low bending radius, wavelength and mode field diameter, which can be effective in minimizing bending losses.

Keywords: holey optical fibers, microstructured optical fibers, nanoscale optical fibers, bending losses, bending radius, splice losses, FTTH

Introduction
For fiber-to-the-home (FTTH) networks, optical fibers should be insensitive to bending in order to minimize installation costs and improve the network performance.1 For installation of optical fibers at home, the used fibers must have a minimum bending loss less than 0.1dB/km.2

In order to reduce the bending losses in optical fibers used in FTTH networks, the design of holey optical fibers (HOF) has been proposed that are referred to as microstructure optical fibers (MOF). In this design, with a bending radius of 5mm, the mode field diameter (MFD) was 9.3μm at a wavelength of 1550nm and cutoff wavelength of 1100nm. The measured bending loss and splice loss were obtained less than 0.011dB/turn and 0.08dB, respectively.3-5

One of the fibers for this technology is a fiber of nanoscale structure, insensitive to bending, with ultra-low bending loss is designed and manufactured. Bending radius of 5mm at operating wavelength of 1550nm, yielded a bending loss of less than 0.1dB/trun.6 Other optical parameters of the designed fiber fully comply with the standard communications grade single-mode fibers (SMF).

As the FTTH networks deployment is increasing, optical fiber cables are required to be handled easily with less construction space. Under this circumstance, an SMF providing small bending radius is strongly needed.7

A novel single-mode HOF bending-insensitive with doped core and two layers of air-holes with different diameters is proposed. The fiber has an MFD of 9.3μm at operating wavelength of 1550nm and a cutoff wavelength below 1100nm, showed a bending loss of 0.011dB/turn at 1550nm for a bending radius of 5mm and a low splice loss of 0.08dB per fusion when spliced to a conventional SMF.3

Another novel MOF for use in FTTH, with 12 air-holes in its cladding is reported.7 The bending losses of this novel MOF at 2mm and 5mm bending-radius is reported less than 0.1dB and 0.049dB, respectively, at 1550nm wavelength. The splice loss between the novel MOF with standard SMF is measured as 0.12dB. This presented novel MOF technology is a strong candidate to achieve low-loss bending-insensitive solutions in comparison to conventional communication optical fibers.

In this paper, these reported optical fibers, designed for use in FTTH networks have been studied and compared. According to reported measurements, the minimum bending losses for each optical fiber, depending on different parameters such as bending radius, MFD, and operating wavelength, are determined and then the best designed fiber suitable for use in FTTH technology will be introduced.

Investigating the design of optical fibers insensitive to bending
Increasing demands for high capacity and low cost of optical communication systems have increased the importance of high-volume optical fibers with flexible structures. This is achieved when optical fibers can be used with a minimum bending radius.

Meanwhile, conventional single-mode optical fibers have a shortcoming of having a minimum bending radius of 5mm which is required for acceptable fiber functionality in FTTH networks. Therefore, there should be a lot of space required in using these types of fibers. Thus, for the FTTH networks, optical fibers that are not sensitive to bending are preferred for better network performances.5-7,12

Holey Optical fiber structure
For applications in the FTTH networks, optical fibers should have low bending losses, shorter cutoff wavelengths at higher modes, and MFD that are consistent with conventional optical fibers. In recent years, photonic crystal fibers (PCFs), also known as holey optical fibers (HOF) or microstructured optical fiber (MOF), have attracted the attention of researchers for their unique features that are not found in conventional optical fibers.

The HOF has at least one layer of air-holes in the cladding region that surrounds the central area named as core. In Figure 1, two types of HOFs are shown, with one layer (Figure 1A) and two layers (Figure 1B) of air-holes arranged in a triangular lattice form in the cladding,
where \( a \) denotes the core radius, \( d_1 \) and \( d_2 \) are diameters air-holes of the inner and the outer layers, respectively, and \( \Lambda \) represents the pitch of the holes in the cladding region. It is noted that \( d_1 \) and \( d_2 \) are not necessarily equal, but are uniform in fiber cross section. The concentration of Germanium in the core region is 37\% by weight.

In this design, the cutoff wavelength is a definite number and is equal to 1650nm in order to determine the allowable bending radius for the minimum bending losses, since for the HOFs, the bending losses are higher at longer wavelengths. If the total bending loss for 10 turns is less than 0.5dB at 1650nm, then the radius of each turn will be defined as the allowable bending radius.

**Splicing SMF to HOF**

In this section, the feasibility of splicing conventional SMF to the HOF with minimum losses will be investigated. The HOF is chosen for splicing because when the air-holes of the HOF are collapsed, its MFD coincides with that of SMF, thus will cause fewer splice losses during the installation process.

The bending losses are the function of the MFD, which on decrease will reduce the bending losses. In Figure 1B, with increasing the value of \( d_1 \), the cutoff wavelength would increase, as well. By keeping \( d_1 \) and \( \Lambda \) constant and only changing the value of \( L \), one can control the cutoff wavelength and bending losses without altering the values of the MFD.

When the HOF fiber is spliced to the SMF fiber, the splice point would experience some losses at the joint. To determine the minimum required MFD of the HOF, in order to have total splice losses \( L \) less than 0.3dB at 1550nm operating wavelength, we use the following well-known expression as:\(^{5,13}\)

\[
L = -20 \log_{10} \left( \frac{2w_{\text{SMF}}w_{\text{HOF}}}{w_{\text{SMF}}^2 + w_{\text{HOF}}^2} \right)
\]

where \( w_{\text{SMF}} \) and \( w_{\text{HOF}} \) are MFDs of the SMF and the HOF, respectively. By inserting the constant value of \( w_{\text{SMF}} \) and the varying values of HOF from 5\( \mu \)m to 8\( \mu \)m in the Equation (1), we obtain the splice losses in a given range of MFD of HOF.\(^{5} \) In Figure 2A, the HOF splice losses are calculated in terms of the MFD and plotted for the SMF (or HOF) indicates that the MFD has a direct relation with the losses of the splice point between two jointed optical fibers. Therefore, for splicing SMF with HOF, by considering a suitable range for MFD, it is possible to minimize the splice loss between these two types of fibers during installation work.

As it is stated, in terms of losses, HOFs can meet the needs of FTTH networks. The HOF fibers are suitable options for splicing to the SMF. The designs of Germanium-doped core HOFs with typically two layers of air-holes of different diameters in the cladding region are reported. It is shown via numerical and experimental results that it is possible to design an HOF with following parameters: an MFD of 9.3\( \mu \)m at wavelength of 1550nm, a small bending loss of 0.011dB/turn at bending radius of 5\( \mu \)m, and a cutoff wavelength below 11nm by choosing a suitable core radius, hole pitch, and air-hole diameters, as shown in Figure 3.\(^{2} \) The characteristic parameters of the fabricated HOF at 1550nm are presented in Table 1.
layer in the cladding. This ring consists of condensed nanometer air-holes arranged along the fiber with a diameter of a few hundred nanometers, as shown in Figure 4. This ultra-low bending loss SMF with nanometer-sized ring is designed and manufactured.

Table 1 Characteristic parameters of the fabricated HOF at 1550μm

<table>
<thead>
<tr>
<th>Loss (dB/km)</th>
<th>MFD (μm)</th>
<th>Cutoff λ (nm)</th>
<th>Dispersion (ps/nm.km)</th>
<th>Bending loss (dB/turn)</th>
<th>Bend dia. (10 mm)</th>
<th>Bend dia. (20 mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2.3</td>
<td>9.3</td>
<td>1100</td>
<td>21.8</td>
<td>0.011</td>
<td>0.002</td>
<td></td>
</tr>
</tbody>
</table>

Other optical parameters of the designed NOF are fully compatible with the standard communications grade. The obtained results are consistent with the OVD fabrication process. The optical characteristics of this type of fiber at wavelengths of 1310 and 1550nm are shown in Table 2. Minimization of bending and splice losses are one of the advantages of the NOF; this is the feature which is important for FTTH networks.

Microstructured optical fiber with 12 air-holes

Microstructured optical fiber (MOF) with new features and outstanding optical components can produce insensitive bending properties. The MOF bending losses at a bending radius of 2.5mm can be less than 0.1dB, according to the published reports. In comparison with conventional fibers, MOFs have a relatively high splice loss.

Meanwhile, MOF has manufacturing problems that appear while controlling the shapes of the air-holes. These problems make it hard to achieve the lowest cost of production, as the production process of MOF is more complex than conventional optical fiber.

Therefore, it is necessary to design a new structure that is easy to construct and less affected by changes of parameters during production in order to obtain the desired applications for this type of fiber in the FTTH networks.

In Figure 6, the structural design of the MOF with a ring of 12 air-holes located in the cladding is illustrated, which is prepared by the drill method combined with the conventional preform fabrication processes. With various turning wraps at different radii, the bending losses are calculated at certain wavelengths and the results are presented in Table 3. The bending loss of the MOF at 2.5mm bending radius is less than 0.1dB at 1550nm wavelength. The splice loss of the MOF with G.652D fibers is 0.12dB. This is a good achievement for avoiding bending losses.

The bending losses of MOF are calculated in terms of the bending radius with 1, 10, 30 turns, and are plotted in Figure 7. The calculated spectral loss varitans of the fiber illustrated in Figure 8.

Comparison of NOF, HOF, and MOF

We have compared the characteristic parameters of three selected fibers with different structures that are used in FTTH networks. A summary of the comparison is presented in Table 4. The parameters values indicate that in terms of bending loss, fiber No. 2 is better selection, while with respect to splice loss with the standard SMF, one may prefer fiber No. 1.

We further note that more experimental investigations could be done by considering the influence of characteristic structural parameters such as air-hole diameter $d$, the hole pitch $\Lambda$, and the ratio $d/\Lambda$ using large-mode area and small mode-area photonic crystal fibers.
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Table 2 Optical characteristics of the NOF

<table>
<thead>
<tr>
<th>λ (nm)</th>
<th>MFD (µm)</th>
<th>Dispersion (ps/nm.km)</th>
<th>Loss (dB/km)</th>
<th>Cable γcutoff (nm)</th>
<th>Zero dispersion γ (nm)</th>
<th>Dispersion slope (ps/nm².km)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1310</td>
<td>8.7</td>
<td>–</td>
<td>0.34</td>
<td>1225</td>
<td>1315</td>
<td>0.09</td>
</tr>
<tr>
<td>1550</td>
<td>9.7</td>
<td>17.6</td>
<td>0.20</td>
<td>1225</td>
<td>1315</td>
<td>0.09</td>
</tr>
</tbody>
</table>

Table 3 The parameters of the MOF with a ring of 12 air–holes

<table>
<thead>
<tr>
<th>Bending radius (nm)</th>
<th>Wrap (Turn)</th>
<th>λ (nm)</th>
<th>Bending loss (dB)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>1</td>
<td>1550</td>
<td>0.89</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1625</td>
<td>0.86</td>
</tr>
<tr>
<td>3</td>
<td>10</td>
<td>1550</td>
<td>0.73</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1625</td>
<td>0.044</td>
</tr>
<tr>
<td>5</td>
<td>1</td>
<td>1550</td>
<td>0.049</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1625</td>
<td>0.047</td>
</tr>
</tbody>
</table>

Table 4 The comparison of characteristic parameters of three selected fibers with different structures

<table>
<thead>
<tr>
<th>No.</th>
<th>Fiber types</th>
<th>Bending loss (dB/turn)</th>
<th>Splice loss(with standard SMF)(dB)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>NOF</td>
<td>≤ 0.1</td>
<td>0.0336</td>
</tr>
<tr>
<td>2</td>
<td>HOF</td>
<td>0.011</td>
<td>0.0805</td>
</tr>
<tr>
<td>3</td>
<td>MOF/12 air–holes</td>
<td>0.049</td>
<td>0.1207</td>
</tr>
</tbody>
</table>

Figure 6 The MOF with a ring of 12 air–holes in the cladding of the fiber.

Figure 7 Bending losses in terms of bending radius for different turns at 1550 nm.

Figure 8 The calculated spectral loss variations of the MOF.

Conclusion

The present work has reviewed single-mode optical fiber with different structures that may be used in FTTH optical networks in conjunction with insensitivity to bending losses. In this paper, we have compared three selected fibers by considering the effects of their structures on bending losses, prominently, with respect to bending radius and operating wavelength.

By considering the results of the analyses, all three types of optical fibers at bending radii of 5mm and operating wavelength of 1550nm have different bending losses. The HOF, as compared to two other fibers, has lower bending loss of 0.011dB/turn at the given operating wavelength of 1550nm. Therefore, among these optical fibers, it can be the most suitable option for use in FTTH networks in terms of bending loss.

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In continuation of the present investigation in conjunction with the reduction of the bending loss of single-mode fibers used in FTTH networks, we suggest that the influences of characteristic parameters, such as air-hole diameter $d$, the hole pitch $\Lambda$, and the ratio $d/\Lambda$ to be further studied for photonic crystal fibers of large-mode and small-mode areas.

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Conflict of interest

Author declares there is no conflict of interest.

References