

Effect of modified atmosphere packaging and edible films on the quality of carp fish patties

Abstract

This study was performed to determine the effect of different concentrations of modified atmosphere packaged (MAP) from CO_2 , N_2 and O_2 at (100% CO_2), (70% CO_2 / 20% N_2 / 10% O_2) and (50% CO_2 / 50% N_2) and edible coating soy protein plus essential oil on quality attributes and shelf-life of carp fish patties. All products were stored at (4±1°C) for 27days and the quality parameters such as total volatile basic nitrogen (TVB-N), trimethylamine nitrogen (TMA-N), thiobarbituric acid (TBA), Total bacterial counts (TBC), psychrophilic bacteria count (Psy) and molds and yeasts (M&Y) were determined. Their effect on microbial changes of product throughout storage period is highly depend on type gas internal package atmosphere appropriate gas composition, storage there was a decrease in microbial load in both treatments under (MAP) as compared to air control. The levels of decrease in chemical and microbial load in the samples from both of the packaging methods were under the (MAP) and edible coating were related good quality and best treatment is (70% CO_2 / 20% N_2 / 10% O_2) at 27days of storage followed by treatment (50% CO_2 / 50% N_2) at 24days while edible coating at 18days. On the level of fatty oxidation and sensory evaluation determined the shelf life of (MAP) and edible coating. Carp fish patties were high acceptability for panelists. Besides, there were significant values in appearance between patties and the higher significant differences in taste of other ones. The mean scores of flavor and acceptability were significantly higher between all products as well as in texture patty products.

Keywords: carp fish patties, modified atmosphere packaging, edible coating

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Abbreviations: MAP, modified atmosphere packaged; TVB-N, total volatile basic nitrogen; TMA-N, trimethylamine nitrogen; TBA, thiobarbituric acid; TBC, total bacterial counts; PSY, psychrophilic bacteria count; M&Y, molds and yeasts

Introduction

Carp silver fish is characterized by mating more than once a year and its growth is very fast as it weighs after one year from 1 to 2.5kg after two years and 4kg in the third year and up to 15-20kg after 5years and the turning cycle 7months since hatching and even marketing. It is a good economic source of animal protein as it has the ability to convert weeds and grasses and algae in the environment to a fish protein. Processing of carp silver fish into patties will solve the problem of a reason for its spread is that it is full of spikes and cannot be eaten. It is in the weight of 100-250 gram, such as tilapia, because it is full of thorns and bones.¹ A preservation method by altering atmospheric environment around a perishable food by substituting with single or a mixture protective gases is known as modified atmosphere packaging (MAP). MAP executes the basic goal of packaging which is to protect the food material in terms of microbiological and physicochemical qualities as well as sensory attributes. MAP products stored in low temperature condition demonstrates an effectual conservation way for shelf life extension and preservation of quality for a range of fresh supplies such as red meat, poultry, fish and fish products Velu et al.²

The rate of deterioration during the storage a food product depends on the biochemical compositions of substrates and metabolites in the tissue, the microbial contamination, and the condition of storage. However, the short shelf-life is a limiting factor for these perishable

products. Therefore, certain techniques have been applied to extend the shelf-life of fish products and also safety concern should be taken into consideration. Over the last years, modified atmosphere packaging (MAP) has received increasing attention as a method of food preservation.^{3,4} Selection of gas composition in MAP is highly depending on the food product desired to be packed. Single or combination of gases contributes to the extension of shelf life based on the acceptable microbial count and organoleptic properties in terms of color, odor and feel of the food which being perceived in the course smell, feels and visual inspection. MAP is inclusive of common gases of oxygen, nitrogen and carbon dioxide. The three main gases used in MAP are CO_2 , O_2 , and N_2 , either singly or in combination. *The first, Carbon dioxide(CO_2)* is the most important gas in the MAP of foods because of its bacteriostatic and fungi properties. It inhibits the growth of many spoilage bacteria, the degree of inhibition increasing with increasing concentration.

It is particularly effective against aerobic spoilage bacteria, such as *Pseudomonas* species. The solubility of CO_2 increases with decreasing temperature and therefore the antimicrobial activity of CO_2 is markedly greater at lower temperatures. This has significant implications for MAP of foods. The high solubility of CO_2 in high moisture/high fat foods such as meat, poultry and seafood can result in package collapse owing to the reduction of headspace volume. High levels of CO_2 can also result in increased drip or exudates from flesh foods, and the addition of absorbent pads in the base of the package is used to compensate for this. *The second, gas oxygen (O_2)* promotes several types of deteriorative reactions in foods, including fat oxidation. Most of the common spoilage bacteria and fungi require O_2 for growth. For these reasons, O_2 is either excluded or the level set

as low as possible. The third, gas nitrogen (N_2) is an inert gas with no odor or taste and a low solubility in water and other food constituents, making it a useful filler gas in MAP to counteract package collapse caused by CO_2 dissolving in the food. Nitrogen indirectly influences the micro-organisms in perishable foods by retarding the growth of aerobic spoilage microbes, According to Kaleemullah.⁵

Soy protein isolated (SPI) films present adequate properties to be used as edible packaging, such as very low aroma and oxygen permeability, which makes, Applying an edible coating such as Soy protein based film to sensitive-to-oxygen products for preserving flavor and to improve the water barrier ability, composite films consisting of SPI and lipids have been produced combined SPI with lauric, palmitic, stearic and oleic acid, found to decrease of almost 50% in water vapor permeability of SPI when the protein was mixed with beeswax and oleic acid. The plasticizing effect of oleic acid was observed that lead to an indirect improvement in the film mechanical properties.⁶

There for the purpose of this work was to study the effect of different concentrations of (MAP) (100% CO_2), (70% CO_2 / 20% N_2 / 10 % O_2) and (50% CO_2 / 50% N_2) and coating with soy protein plus essential oil cumin on quality attributes and shelf- life of carp fish patties during storage.

Material and methods

Materials

Fish sample: Fresh silver carp from 15kilograms used as research material were purchased in the morning from the wholesale fish market in Giza, Egypt. Fish were transferred to the laboratory in an ice box within 30min.

Technological process: The fish samples were beheaded, gutted and washed gently with tap water, then filleted and skinned by hand. The yield of flesh was 53%. The prepared fillets were cut and minced by a kitchen meat mincer using a 3mm diameter whole plate.

Carp fish patties: The first batch of minced fish was minced again with other ingredients prepared shaped into patties. The thickness of the patties 1cm³ and diameter 7cm3.

Preparation of carp fish patties: 75.0% fish mince, 9% vegetable oil, 8% starch, 2.3% salt, 0.4% Sod. Bicarbonate, 0.3% Polyphosphate, 2.5% onion, 0.5% garlic powder and 2% Spices mix (42% Black pepper, 23% Cumin, 18% all spices, 2% Clove, 5% Coriander, 2% Cubeb, 2% Cardamon, 1% Red pepper, 5% Ginger).

Packaging with modified atmosphere and edible coating of carp fish patties was divided into five groups

- The First, Air Control (A).
- The Second, were coated by coating solution prepared from soy protein isolate plus 1ml of essential oil cumin by dipping for 1min and subsequently air dried (B).
- The Third, Internal gas: 100% CO_2 (C).
- The Four, Internal gas mixture: 50% CO_2 /50% N_2 (D).
- The Five, Internal gas mixture: 70% CO_2 /20% N_2 /10% O_2 (E).

All samples were packaged with polyamide /polyethylene, then packaged in the foam tray capacity of each 4-6 patties. All samples were kept after packaging in the refrigerator ($4\pm1^\circ C$).

Polyamide/polyethylene

Polyamide and polyethylene were obtained from Tecno-plast Company, Bourge El-Arabe, Cairo.

Coating solution preparation

9g Soy Protein Isolate and 3ml glycerol in100 ml water, 10min mixing, pH to 8.0 using NaOH, heating 80°C /20min, cool to 20°C, add 0.05% gellan gum and plus 1ml essential oil cumin.⁷ Soy protein isolate was obtained from (Allied chemical group, A.C.G). NaOH and Glycerin (P05650, El-Gomhouria Company. Essential oil cumin was obtained from (Across Organics, Belgium).

Gas measurements

The gas composition inside the packages was measured with a gas analyzer. Modified atmosphere packaged carp fish patties were sealed by a Model Witt Oxybaby headspace Gas analyzer (O_2 , CO_2 , and N_2) company sangueny group wittgas stored at $4\pm1^\circ C$. Air packaged group was used as a control group. Analyses were done on air, vacuum and modified atmosphere packaged carp fish patties by using three packaging separately. Of course, WITT is certified according to ISO 22000. This international standard specifies a food safety system.

Leakage test

Test for the leakage of gaseous A polyamide/polyethylene gas barrier of modified atmosphere packaged carp fish by a company wittgas (sangueny group) offers certified high-quality systems for the leak detection of all types of product packages. You can choose between leak detection systems for sample or continuous checks-based on CO_2 , N_2 and O_2 or as a bubble test.

Physical and chemical analysis

Determination of total volatile basic nitrogen (TVB-N)

Total Volatile Base Nitrogen (TVB-N) value was estimated by the semi-micro distillation Procedure.^{8,9} The bases are steam distilled into Standard acid and back-titration with standard alkali.

Determination of trimethylamine nitrogen

Trimethylamine nitrogen (TMA-N) was determined using the method after appropriate modification: formaldehyde was used to block the primary and secondary amines.^{8,10}

Determination of thiobarbituric acid (TBA)

Thiobarbituric acid (TBA) value of carp fish patties samples was determined colorimetrically by using the method published by.⁹

Microbiological analyses

Total bacterial counts (TBC), psychrophilic bacteria count (Psy) and molds and yeasts (M&Y) of carp fish patties samples were determined, according to the procedures described by Vanderzant & Splittstoesser.¹¹ The presence or absence of *Salmonella* was determined according to the method described by FAO¹² using buffered peptone as a pre-enrichment while tetrathionate broth was used as a selective enrichment broth and S-S agar was used as a selective plating media. *Staphylococcus* was detected by the procedure of US Department of Agriculture.¹³ Coliform group (Tryptone Bile X-glucuronide (TBX) Medium Oxoid CM945) was determined.^{14,15}

Sensory evaluation

All samples of patties were sensory evaluated for appearance, flavor, texture and overall acceptability. The panel consisted of ten members and scores were obtained as described by DLG.¹⁶ The rejection of samples was based on appearing of the putrid smell of samples.

Statistical analysis

The obtained data were subjected to the proper statistical analysis using the MSTAT statistical software. The mean values were compared using the LSD method at 5% level version 17.0. The data were tabulated and statistically analyzed using factorial analyses according to the completely randomized design Snedecor & Cochran.¹⁷

Results and discussion

Gas measurements

The results indicated in the Table 1 the observation that modified atmosphere packaging & soy protein coating treatment under the atmosphere packaging (Injected and enhanced products) was the highest level after 27days at (D) while the lower level of (E). Efficiency of Carbon dioxide is characterized by the high fat content

of solubility property, which works to expel oxygen and replace them, thus reducing the concentration of oxygen in the fatty substances and ability, reduce oxidation processes and improve the overall appearance of the product and separation of slides fish patties. Oxygen activates the growth of aerobic bacteria, but inhibits the growth of non-aerobic bacteria, and oxygen is important for fresh fish. Nitrogen is an inert gas that is not soluble in both water and fat. It is used to replace oxygen in containers. It is also used to capacity, delay oxidation and it also inhibits the growth of air microbial. Also, Nitrogen is an inert gas that is maintained on the package from degradation that may be occurring during handling food products. According to Aly, Kaleemullah & Hunt et al.^{5,17,18} These gases have the preservative effects on the packed carp fish patties product.

Their effect on microbial changes of product throughout the storage period highly depends on type gas internal package atmosphere and packaging materials, appropriate gas composition, storage Masniyom.⁴ However, it is acknowledged that the respiration of the enclosed food material, biochemical reactions and slow-moving gases in and out of the packaging materials would lead to the changes in a gaseous atmosphere throughout the storage period which can affect the expected shelf life Velu et al.²

Table I Gas composition of internal modified atmosphere packaging & soy protein coating of patties prepared from silver crop fish during storage at (4±1°C)

Storage Period (Days)	Treatments				
	A CO ₂ %, N ₂ %, O ₂ %	B CO ₂ %, N ₂ %, O ₂ %	C CO ₂ %, N ₂ %, O ₂ %	D CO ₂ %, N ₂ %, O ₂ %	E CO ₂ %, N ₂ %, O ₂ %
0	1, 78.8, 20, 2	1.8, 78, 20.2	95.0, 3.7, 1.0	47.5, 48.3, 4.2	68.7, 18.6, 12.7
5	0.9, 78.0, 20.4	1.75, 78, 20.4	93.2, 5.1, 1.7	45.2, 47.9, 6.9	67.5, 17.0, 15.5
10	0.8, 77.0, 20	1.60, 77.6, 20.0	90.1, 8.6, 1.3	40.8, 45.1, 14.1	65.3, 15.1, 19.6
15	Reject	1.55, 76, 19.0	85.0, 13.8, 1.2	38.0, 43.5, 18.5	63.5, 14.3, 22.2
20	Reject	Reject	80.6, 18.0, 1.4	36.9, 42.4, 20.7	60.2, 13.5, 26.3
27	Reject	Reject	75.8, 23.5, 1.2	35.7, 40.5, 23.8	58.6, 12.2, 29.2

A, air control; B, edible coating; C:(100% CO₂) ; D:(50% CO₂ / 50% N₂) ; E: (70% CO₂ / 20%N₂ / 10 % O₂)

Leakage test

No detections of gas leakage or bubbles was found from analysis of the tested parameters for the packaging materials used for internal package atmosphere are gas proof with polyamide/polyethylene films for packed carp fish patties products . For instance, recommended gas composition for fish is CO₂/N₂/O₂; 40/30/30, while for and fatty fish is CO₂/N₂; 40/60 or CO₂/N₂; 60/40 .present the use of various composition of gas in MAP for various fishery products.¹⁹

Total volatile bases nitrogen (TVB-N)

The obtained results are recorded in Table 2 that the highest level of TVB-N was in the (A) control treatment 30.00 on 9day of the analysis, while the using the (B) Edible coating was recorded 30.00 until the 18day whereas found that the treatment under modified atmosphere packaging was the highest level after 27day at (D) while the lowest level of TVB-N was treated in both (C) and (E) may be due

to The formation of carbonic acid, which inhibits bacterial growth and thus reduces protein degradation . On the other hand found that the main differences among the averages showed that the lowest significant difference between the averages the coefficients during the different storage period, As the same time, the results showed that the best treatment is (D) at 27days of storage followed by treatment (D) at 24days and (E) at 24 and 27days of storage. According to TVB-N values, marinated anchovies under vacuum Packaging and (MAP) conditions were related “good quality” and under the unacceptable limit according to the

In modified atmosphere packaging marinated anchovy samples, the average TVB-N level was reached to an average 22.47±0.025mg N/100 g in the samples of 70% CO₂/30% and 23.01±0.02mg N/100g in the samples of 50% CO₂/50% on the 11th month of storage at 2±2°C.²⁰ This finding was in agreement with those reported by Metin et al.²¹

Trimethylamine nitrogen (TMA-N)

The results indicated in the Table 2 the level of TMA-N in the (A) control treatment 10.07 on day 9 of the analysis while the use of the (B) Edible coating was recorded 9.37 until the 18day while the treatment under the modified atmosphere packaging was the highest

level after 27days in (D) while the lower level of TMA-N was (E). The best treatment were (D and E) at 24 and 27days followed by treatment (C) at 12days from storage. It is well documented that increasing pH values during storage may be attributed to the production of basic compounds such as ammonia, dimethylamine, trimethylamine as well as other biogenic amines as a result of fish spoilage bacterial action.²¹

Table 2 Effect of modified atmosphere packaging & soy protein coated on chemical quality attributes of patties prepared from silver crop fish during storage at (4±1°C)

Treatment	Storage Period (Days)									
	0	3	6	9	12	15	18	21	24	27
TVB-N										
A	12.50 ^c	16.80 ^c	23.60 ^b	30.00 ^a	Reject	Reject	Reject	Reject	Reject	Reject
B	12.50 ^c	16.20 ^c	23.00 ^b	26.60 ^a	28.10 ^a	29.30 ^a	30.00 ^a	Reject	Reject	Reject
C	12.20 ^c	14.60 ^c	18.00 ^b	22.70 ^b	24.40 ^a	25.50 ^a	26.80 ^a	29.20 ^a	29.60 ^a	30.00 ^a
D	12.40 ^c	15.10 ^c	18.50 ^b	21.40 ^b	25.70 ^a	26.80 ^a	28.70 ^a	29.00 ^a	29.80 ^a	30.10 ^a
E	12.30 ^c	14.90 ^c	19.40 ^b	22.60 ^b	25.70 ^a	26.50 ^a	27.90 ^a	28.50 ^a	29.60 ^a	30.00 ^a
L.S.D	5.8437									
TMA-N										
A	5.37 ^d	6.37 ^c	7.87 ^b	10.07 ^a	Reject	Reject	Reject	Reject	Reject	Reject
B	5.57 ^d	6.67 ^c	7.27 ^c	8.17 ^b	8.67 ^b	9.07 ^a	9.37 ^a	Reject	Reject	Reject
C	5.17 ^d	5.67 ^d	6.27 ^c	6.57 ^c	6.87 ^c	7.77 ^b	8.07 ^b	8.67 ^b	9.37 ^a	9.37 ^a
D	5.27 ^d	6.07 ^d	6.77 ^c	6.97 ^c	7.57 ^b	7.87 ^b	8.27 ^b	8.87 ^a	9.07 ^a	9.07 ^a
E	5.17 ^d	5.87 ^d	6.57 ^c	6.97 ^c	7.57 ^b	8.07 ^b	8.67 ^b	8.87 ^a	9.17 ^a	9.17 ^a
L.S.D	1.1857									
TBA										
A	.99 ^d	1.45 ^d	1.45 ^d	2.59 ^b	Reject	Reject	Reject	Reject	Reject	Reject
B	.94 ^d	1.36 ^d	1.36 ^d	2.17 ^b	2.27 ^b	2.46 ^b	2.83 ^a	Reject	Reject	Reject
C	1.08 ^d	1.65 ^d	1.65 ^d	2.14 ^c	2.43 ^b	2.60 ^b	2.77 ^a	2.90 ^a	2.96 ^a	3.01 ^a
D	.87 ^d	1.05 ^d	1.05 ^d	1.55 ^c	1.88 ^c	1.97 ^c	2.15 ^b	2.55 ^b	3.15 ^a	3.23 ^a
E	1.04 ^d	1.48 ^d	1.48 ^d	2.10 ^c	2.34 ^b	2.50 ^b	2.59 ^b	2.66 ^a	2.86 ^a	2.93 ^a
L.S.D	0.5844									

A, air control; B, edible coating; C:(100% CO_2) ; D:(50% CO_2 / 50% N_2) ; E: (70% CO_2 / 20% N_2 / 10% O_2)

TVB-N (mg/100g), TMA-N (mg/100g), TBA (mg/1000g)

Mean treatment and storage period showing the same small letters are not significantly difference ($P \leq 0.05$).

Thiobarbituric acid (TBA)

The results indicated in the Table 2 the level of TBA in (A) control treatment 2.59 after day 9 of the analysis while the use of the (B) Edible coating was recorded 2.83 after 18days while the treatment under the modified atmosphere packaging was the highest level (3.23) after 27days at (D) while the lower level of TBA was (E) was recorded (2.93). The best treatment was (E) at 27days, followed by treatment

(E) at 24days, followed by (C) at 24days of storage. In the results of TBA analysis were parallel to sensory analysis, since fat oxidation had intensely progressed. Under MAP conditions, the shelf-life of marinated anchovies was extended up to 4months for two different gas mixture conditions (70% CO_2 /30% N_2) and (50% CO_2 /50% N_2) as compared to vacuum packaging condition²² and this finding was in agreement with those reported by Velu et al.²

Effect of modified atmosphere packaging & soy protein coating of carp fish patties on microbiological evaluation

The microbiological analysis included, total bacterial count, psychrophilic bacteria, molds & yeasts count, *Salmonella* spp, *Staphylococcus* and Coliform group of modified atmosphere packaging and soy protein coated carp fish kept with different condition during storage refrigerator at (4±1°C).

Total bacterial count

The changes in the total bacterial count of modified atmosphere

packaging & soy protein coated were determined during the storage period (27days) at cold temperature. The obtained results are recorded in Table 3 the results indicated that the counts gradually increased with increasing of storage period in both samples of modified atmosphere packaging and Edible coating. The (B) edible coating treatment indicates higher counts than (C) after 18days. On the other hand The counts reached to (24.79) and (22.49)×10² CFU/g after 27days of storage for samples of modified atmosphere packaging in both (D) and (E), as compared with initial counts of 5.99×10² (CFU/g). A great load of bacterial count was characterized (A) control samples to be (18.49)×10² (CFU/g) after 9days of storage. It was also observed that (C) was the worst treatment after 27days followed by treatment (D) at 27days of storage.

Table 3 Effect of modified atmosphere packaging & soy protein coating on microbiology count of patties prepared from common carp fish during storage at (4±1°C)

Treatment	Storage period (Days)									
	0	3	6	9	12	15	18	21	24	27
T.C										
A	5.99 ^d	10.99 ^d	12.79 ^c	18.49 ^a	Reject	Reject	Reject	Reject	Reject	Reject
B	4.49 ^d	9.99 ^d	11.79 ^c	12.59 ^c	14.79 ^c	16.39 ^c	18.99 ^b	Reject	Reject	Reject
C	3.24 ^d	9.19 ^d	11.59 ^c	12.89 ^c	13.79 ^c	15.69 ^b	18.59 ^b	21.49 ^b	23.19 ^a	26.69 ^a
D	3.24 ^d	7.99 ^d	10.19 ^d	12.59 ^c	13.19 ^c	14.49 ^c	16.99 ^b	19.59 ^b	21.79 ^a	24.79 ^a
E	2.99 ^d	6.49 ^d	8.89 ^d	10.29 ^d	11.99 ^c	13.19 ^c	15.49 ^c	17.59 ^b	20.39 ^b	22.49 ^a
L.S.D	5.056									
PSY										
A	2.11 ^d	3.61 ^c	7.11 ^a	7.81 ^a	Reject	Reject	Reject	Reject	Reject	Reject
B	1.61 ^e	3.11 ^d	3.61 ^c	4.11 ^c	4.96 ^b	5.16 ^b	5.71 ^b	Reject	Reject	Reject
C	1.61 ^e	2.71 ^d	3.41 ^c	3.71 ^c	4.46 ^c	4.81 ^b	5.56 ^b	6.46 ^a	6.90 ^a	7.56 ^a
D	1.61 ^e	2.31 ^d	3.06 ^d	3.56 ^c	4.01 ^c	4.56 ^c	5.31 ^b	6.11 ^b	6.57 ^a	7.06 ^a
E	1.36 ^e	1.86 ^d	2.51 ^d	2.61 ^d	3.31 ^c	3.71 ^c	4.41 ^c	5.01 ^b	2.81 ^d	6.56 ^a
L.S.D	1.5414									
M & Y										
A	3.51 ^d	5.51 ^d	8.51 ^b	13.31 ^a	Reject	Reject	Reject	Reject	Reject	Reject
B	2.51 ^e	5.01 ^d	6.01 ^c	6.81 ^c	7.41 ^c	8.71 ^b	9.41 ^b	Reject	Reject	Reject
C	2.26 ^e	4.61 ^d	5.91 ^c	6.51 ^c	6.81 ^c	8.01 ^b	9.31 ^b	10.71 ^b	11.51 ^a	13.41 ^a
D	2.26 ^e	4.01 ^d	5.21 ^d	6.31 ^c	6.61 ^c	7.31 ^c	8.51 ^b	9.81 ^b	10.61 ^b	12.41 ^a
E	2.01 ^e	3.21 ^d	4.41 ^d	5.21 ^b	6.31 ^c	6.61 ^c	7.81 ^c	8.51 ^b	10.01 ^b	11.21 ^a
L.S.D	2.5661									

A, air control; B, edible coating; C:(100% CO_2) ; D:(50% CO_2 / 50% N_2) ; E: (70% CO_2 / 20% N_2 / 10 % O_2)

Mean treatment and storage period showing the same small letters are not significantly difference ($P \leq 0.05$)

TC, total bacterial count (CFU×10⁻²/ g); M&Y, total molds and yeast count (CFU×10⁻²/ g); PSY, psychrophilic bacterial count (CFU ×10⁻²/ g).

Psychrophilic bacteria

The changes in psychrophilic bacteria count of modified atmosphere packaging & soy protein coated were determined in the Table 3 during storage period (27days) at cold temperature. The results indicated that the counts gradually increased with increasing of storage period at cold temperature in both samples of modified atmosphere packaging and edible coating. The (B) treatment indicates higher counts than (C) after 18days. On the other hand the counts reached to $(7.56) \times 10^2$ CFU/g and $(7.06) \times 10^2$ CFU/g after 27days of storage for samples of modified atmosphere packaging in both (C) and (D), as compared with initial counts 2.11×10^2 (CFU/g) a great load of bacterial count was characterized (A) control samples to be $(7.81) \times 10^2$ (CFU/g) after 9days of storage this is the worst treatment followed by treatment (E) at 27days of storage. Lauzon et al.,²³ indicated those psychrotrophic temperatures of -2 and -3.6°C. The Sensory shelf life of cod fillets has been extended in MAP combined with super chilling condition than super chilled air samples. Base on microbiological result, trout has the longest shelf life of 37days in MAP packages of higher composition of CO₂ compared to only 33days shelf life in vacuum packaged samples. Similarly, extended shelf life has been observed in MAP samples of sixdays than in air stored maatjes herring samples. It has been reported MAP inclusive of certain composition CO₂ and O₂ (O₂/CO₂: 50/50 or O₂/CO₂: 70/30) retain the color of meat samples for extended periods.²⁴

Molds and yeasts count

The changes in molds and yeast count of modified atmosphere packaging & soy protein coated were determined during the storage period (27days) at cold temperature. The obtained results are recorded in Table 3. The results indicated that the counts gradually increased with increasing of storage period at cold temperature in both samples of modified atmosphere packaging and edible coating. The (B) treatment indicates higher counts than (C) after 18days. On the other hand the counts reached to $(13.41) \times 10^2$ and $(12.41) \times 10^2$ CFU/g after 27days of storage for samples of modified atmosphere packaging in both (C) and (D), as compared with initial counts 3.51×10^2 (CFU/g) a great load of bacterial count was characterized (A) control samples to be $(13.31) \times 10^2$ (CFU/g) after 9days of storage this is the worst treatment followed by treatment (C) and (D) after 27days of storage.

The microbiological analysis results of (MAP) by different gas mixtures (70% CO₂, 30% N₂, 50% CO₂/50% N₂). The results of total Aerobic Hemophilic Bacteria count indicated that MAP was more effective than under vacuum for decreasing the microbial load in marinated anchovy sample storage. CO₂ is the major bacteriostatic factor of MAP. CO₂ may extend the lag phase and /or generation time in the logarithmic phase of growth, thus inhibiting microbial growth. The effect increases as the temperature decreases, due to the increasing solubility participating in CO₂ Uğur Günşen et al.²² This anti-microbial behavior was reported for CO₂ content up to 30%.²⁵ Similar results have also been observed in studied the consequences of modified atmosphere on microbial changes of rainbow trout fillets. It was found that MAP of CO₂: 100%, CO₂/N₂/O₂: 90/7.5/2.5 and CO₂/N₂/O₂: 40/30/30 each with a certain level of inhibition on aerobic bacterial counts. They revealed that MAP of 100% CO₂ exhibited the greatest inhibitory effect as the count reached 105CFU/g on 14days of storage for the hemophilia bacterial count. Arashisar et al.,²⁶ have noted that the effect of CO₂: 90% and CO₂: 40% are lower in comparison with CO₂: 100%. In addition, according to Lopez-

Caballero et al.,²⁷ comparable to shrimps stored under iced and air condition, MAP of CO₂/N₂/O₂: 40/30/30 and CO₂/N₂/O₂: 45/50/5 have shown greater inhibition for total bacterial counts, Velu et al.² Results obtained, MAP with composition of CO₂/N₂: 80/20 attained lowest count for total viable count 7.0 logs CFU/g on 15days of storage which is also similar for vacuum packaging. However control and other MAP conditions reached the microbiological. Reported that this inhibitory effect would be mainly due to high concentration of CO₂ as it inhibits growth of aerobic microorganisms. They used gas composition for MAP are as follows: A (O₂/CO₂/N₂: 0/70/30), B (O₂/CO₂/N₂: 20/70/10), C (O₂/CO₂/N₂: 30/60/10), D (O₂/CO₂/N₂: 40/60/0), E (O₂/CO₂/N₂: 30/50/20) and F (O₂/CO₂/N₂: 21/0/79). In terms of aerobic mesophilic bacteria (AMB), MAP of B and E showed greater inhibition compared to the other MAP compositions. AMB of below 1 log CFU/g at 0days found to be 2.5×10^6 logs CFU/g and 2.2×10^7 logs CFU/g, respectively in B and E at 9days which is still under the upper acceptability limit.^{2,28}

Pathogenic bacteria

From the results in Table 4, it could be noticed that *Salmonella* spp, *Staphylococcus* and *Coliform* group. Was detected only in air control samples at zero time. However, it was not detected in all samples in both samples of modified atmosphere packaging and edible coating. It was reported that *Staphylococcus* spp., yeast and could and *Coliform* group could not be isolated in cold at the end of the storage. The counts of, *Staphylococcus*-*Micrococcus* and yeasts-molds were reduced in anchovy marinades produced in different acid-salt concentrations. Similar results were also reported by Uğur Günşen et al.²²

Table 4 Effect of Gas composition of internal package atmosphere and coated with soy protein on pathogenic bacteria of patties at cold temperature (4±1°C)

Microorganisms	A	B	C	D	E
<i>Salmonella</i> spp.	-	-	-	-	-
<i>Staphylococcus</i>	-	-	-	-	-
<i>Coliform</i>	-	-	-	-	-

(+): Positive (Present Bacteria); (-): No Growth (Absent Bacteria).

Sensory properties

The mean scores of sensory properties (appearance, flavor, texture and overall acceptability) of fast processed carp products are shown in Table 5. This indicated that fast fishery products made from big size silver carp fish patties were high acceptability for panelists. Besides, there were significant values in appearance between the patties and the higher significant differences in taste of other ones. The mean scores of flavor and acceptability were significantly higher ($P \leq 0.05$) between all products as well as in texture patties products. The results of the sensory evaluation in Table 5 showed general acceptance on the first day and was fairly equal while the (A) control was rejected after the 9days of storage while the treatment continued with the (B) edible coating till day 18, whereas the treatment under the modified atmosphere packaging (E) was the best treatment in terms of appearance, taste and cohesive texture as noted that the least in sensory acceptance (C).

The results of the statistical analysis were as follows, appearance the best treatment was at (B and D) in zero time and (D) at 3days. The flavor, the best treatment was at (A) in zero time, followed by (B,

C, D, E) at zero time this means that the characteristic is limited by increasing the storage period. Texture the best treatment was at (B) in Zero Tim followed by (A, C and D) in Zero Time, this means that the characteristic is limited by increasing the storage period. Overall the best treatment was at (A-E) at Zero Tim but at 3days the best treatment was E followed by D followed by A, B as some. This means that the general acceptance of the product decreases with increasing storage periods. The appearance of the seafood product in vacuum packaging and modified-atmosphere packaging is important because it influences the acceptability of the product to consumers. The appearance of a seafood product can be assessed visually, including

Table 5 Effect of modified atmosphere packaging & soy protein coated on sensory evolution of patties prepared from common carp fish during storage at (4±1°C)

Treatment	Storage period (Days)									
	0	3	6	9	12	15	18	21	24	27
Appearance										
A	9.317 ^a	8.700 ^a	7.500 ^b	6.200 ^c	Reject	Reject	Reject	Reject	Reject	Reject
B	9.433 ^a	8.967 ^a	8.683 ^a	7.749 ^b	7.967 ^b	7.083 ^b	6.306 ^b	Reject	Reject	Reject
C	9.317 ^a	9.033 ^a	8.933 ^a	8.767 ^a	8.433 ^a	7.733 ^b	7.400 ^b	7.083 ^b	6.967 ^b	5.933 ^c
D	9.500 ^a	9.400 ^a	9.051 ^a	8.616 ^a	8.349 ^a	8.200 ^a	7.767 ^b	7.167 ^b	6.967 ^b	6.033 ^c
E	9.151 ^a	8.884 ^a	8.600 ^a	8.333 ^a	7.933 ^b	7.349 ^b	6.816 ^b	6.749 ^b	6.283 ^b	5.349 ^c
L.S.D	1.589									
Flavor										
A	9.218 ^a	8.300 ^a	7.10 ^a	5.20 ^b	Reject	Reject	Reject	Reject	Reject	Reject
B	9.151 ^a	8.500 ^a	7.90 ^a	6.40 ^b	6.20 ^b	6.0 ^b	5.50 ^b	Reject	Reject	Reject
C	9.151 ^a	8.60 ^a	8.00 ^a	7.80 ^a	7.40 ^a	6.80 ^b	6.50 ^b	5.80 ^b	5.50 ^b	5.20 ^c
D	9.018 ^a	8.751 ^a	8.20 ^a	7.90 ^a	7.30 ^b	6.90 ^b	6.40 ^b	6.10 ^b	5.60 ^b	5.30 ^c
E	9.084 ^a	8.818 ^a	8.40 ^a	8.00 ^a	7.50 ^a	7.10 ^b	6.70 ^b	6.20 ^b	5.80 ^b	5.50 ^c
L.S.D	1.9164									
Texture										
A	9.181 ^a	8.40 ^a	6.50 ^b	5.30 ^c	Reject	Reject	Reject	Reject	Reject	Reject
B	9.248 ^a	8.30 ^a	7.20 ^b	7.00 ^b	6.50 ^b	6.20 ^b	5.40 ^c	Reject	Reject	Reject
C	9.115 ^a	8.40 ^a	7.90 ^a	7.60 ^a	7.40 ^b	6.90 ^b	6.30 ^b	6.00 ^b	5.80 ^b	5.20 ^c
D	9.115 ^a	8.50 ^a	8.00 ^a	7.70 ^a	7.30 ^b	6.70 ^b	6.40 ^b	6.20 ^b	5.90 ^b	5.40 ^c
E	9.115 ^a	8.50 ^a	8.10 ^a	7.90 ^a	7.50 ^a	7.10 ^b	6.60 ^b	6.30 ^b	6.10 ^b	5.50 ^c
L.S.D	1.7959									
Overall										
A	9.237 ^a	8.500 ^a	7.200 ^b	5.400 ^c	Reject	Reject	Reject	Reject	Reject	Reject
B	9.171 ^a	8.500 ^a	7.900 ^a	6.500 ^b	6.600 ^b	6.400 ^b	5.800 ^b	Reject	Reject	Reject
C	9.171 ^a	8.771 ^a	8.300 ^a	7.900 ^a	7.600 ^a	6.900 ^b	6.500 ^b	6.100 ^b	5.900 ^b	5.400 ^c
D	9.237 ^a	8.700 ^a	8.300 ^a	7.900 ^a	7.500 ^a	7.100 ^b	6.600 ^b	6.300 ^b	6.000 ^b	5.300 ^c
E	9.237 ^a	8.837 ^a	8.400 ^a	8.00 ^a	7.700 ^a	7.200 ^b	6.800 ^b	6.500 ^b	6.200 ^b	5.400 ^c
L.S.D	1.8298									

A, air control; B, edible coating; C:(100% CO₂); D:(50% CO₂ / 50% N₂) ; E: (70% CO₂/ 20%N₂ / 10 % O₂)

Mean treatment and storage period showing the same small letters are not significantly difference (P≤ 0.05).

Uğur Günşen et al.,²² this phenomenon causes changes in organoleptic properties of the product, where high percentage of CO₂ probably leads to negative effects on other aspects of the product especially on the sensory aspects. Efficiency of carbon dioxide as anti-microorganism mediator is not entire and is relies on the food product properties and the existence of microbial flora Velu et al.^{2,30}

Conclusion

Modified atmosphere packaging and soy protein coated maintained sensory and chemical and microbial quality attributes during storage at (4±1°C) of carp fish patties. Results indicated that the best treatments were 70% CO₂/20%N/10% O₂ and CO₂ at 27days of storage followed by treatment 50% CO₂/50% N₂ at 24days while, edible coating maintained to 18days of storage. The effect of packing under the average atmosphere and food membranes on the quality of carp patties.

This study was conducted to determine the effect of different concentrations of filling under an average GHG of CO₂, N₂ and O₂

- The coefficients were (100%) CO₂ and 70% (O₂ 10%, N₂ 20%, CO₂ and 50% CO₂ 50%, N₂).
- And (CO 100%) and cumin oil-bearing food membranes and their effect on quality traits and increased shelf life
- The thickness of the carp during cold storage at 4°C for 27days of storage and the estimation of the estimates
- Chemical, microbial and sensory found that the best treatment was a mixture of gases and (CO₂ 70% O₂ 10%, N₂ 20%), where the product was kept high for up to 27days of storage (50% CO₂ 50%, N₂).

Maintained high product quality up to 24days of storage while the CO₂ treatment retained 100% until 21days while. The natural membranes were kept as high as 18days of storage compared to control, which lasted only 9days. Therefore, it is recommended to use the packing under an average gas heater, which depends heavily on the type of internal gas as well. Food edible coating, where we recommend using these treatments to preserve the natural and chemical properties. Microbial as well as the nutritional value of the product of the thickness of the carp and encourage the appetite to eat a product in an easy form Use and trading.

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Conflict of interest

The author declares no conflict of interest.

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