

Research Article





Microwave mediated impregnation of silver nanoparticles on silk fabric for hygienic clothing

Abstract

Textile materials and clothing are known to be susceptible to microbial attack, as these provide large surface area and absorb moisture required for microbial growth. Natural fibers have protein (keratin) and cellulose, etc., which provide basic requirements such as moisture, oxygen, nutrients and temperature for bacterial growth and multiplication. This often leads to objectionable odour, dermal infection, product deterioration, allergic responses and other related diseases. This necessitates the development of clothing that could provide a desired antimicrobial effect. Nanotechnology is an emerging, highly interdisciplinary field based on the ability to manipulate structural materials on the level of individual atom and molecules. Nanostructures are capable of enhancing physical properties of conventional textiles in areas such as antimicrobial properties, water repellence, soil resistance, antistatic, anti infrared and flame retardant properties, dye ability, colour fastness and strength of textile materials. Studies have been carried out in the present work to fine-tune the silver nanoparticles for special applications. Silver nanoparticles were biosynthesized in laboratory using Bacillus strain. Silk fabric was impregnated with silver nanoparticles using microwave irradiation method. Microwave irradiation is emerging as a rapid and green method of heating for nanoparticle synthesis and impregnation. The antibacterial activity of the impregnated fabrics was determined against 7 different gram +ve and -ve bacterial strains. The results indicated that microwave impregnated silk fabric with silver nanoparticles had very good antibacterial activity (98.3% inhibition). Bactericidal properties of the functionalized fabric do not change after washing. Production of such materials is extremely fast, convenient, and cost-effective.

Keywords: silver nanoparticles, antibacterial activity, silk fabric, microwave

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Introduction

Textile fiber provides an excellent environment for promoting the growth and multiplication of various microbes.¹ The growth of the microbes on the fabrics results in a range of undesirable effects such as unpleasant odor, stains, reduction in strength of fabric and, moreover, affects the health of the wearer. These are main reasons why it is highly desirable to minimize the growth during their use and storage. All known natural and synthetic fibers can be used as base for preparation of antimicrobial materials.

The modification of the textiles surface using nanomaterials is becoming an interesting avenue for research.² Among all metallic materials, silver is of particular interest because it is a powerful antibacterial agent, showing antimicrobial efficacy against bacteria, viruses, and microorganisms. This excellent antibacterial activity makes possible their use in different and varied fields such as food preservation, safe cosmetics, medical devices, water treatment, or textiles fabrics.³ The large surface area and high surface energy of nanomaterials ensures better immobilization of nanoparticles onto fabrics leading to an increase in durability of the textile functions.⁴ It also imparts other exciting properties especially antibacterial activity to the treated fabrics.

For example, Ti-nanoparticles on the textile materials are used in order to develop textile products with UV- protection and self-cleaning property.⁵ Silver nanoparticles are used as antimicrobial agent for wound dressing materials as well as for wound healing. Nano silver finishes have been applied on natural materials such as cotton, wool, and silk and also synthetic materials such as PET fabrics, with

interesting antimicrobial results.⁶ The nano-silver particles are very popular antimicrobial agent due to an extremely large relative surface area, thus increasing their contact with bacteria and/or fungi and vastly improving their bactericidal and fungicidal effectiveness. They react with the sulfur-based proteins of the cell wall in microorganisms, inhibit with their metabolism, and thereby destroy them.⁷

Antimicrobial finishing of textiles for biomedical purposes has become an important area of research and one of the fastest growing sectors of the textile market. The worldwide Antimicrobial Coatings Market was worth \$1.5billion in 2012 and is projected to reach \$2.9billion by 2018.8 Shastri et al.,9 has evaluated the antimicrobial activity of nanosilver-coated sock fabrics against foot pathogens.9 The need of the hour is developing simple methods to create safe biocidal fabrics with a long time of application. This direction is of great scientific and applied interest. This has necessitate the introduction of NPs in woven fabrics for clinical application. Impregnation of Ag NPs in wool, silk, cotton, nylon, viscose and polyamide have been done. Various methods like plasma or thermal sputtering, electrochemical way, laser ablation, and flaming synthesis have been identified for impregnating silver NPs onto various fabrics.¹⁰

In this paper, we report in situ fabrication of SNPs impregnated silk fiber by domestic microwave irradiation. The bactericidal efficacy of the SNDS (silver nanoparticles decorated silk) fibers was tested against both Gram positive and Gram negative bacteria. This study reveals that the SNDS fibers might be successfully employed for various applications. This is a cheap, portable, eco-friendly, and point of use system for creating hygienic textile.



Materials and methods

Biosynthesis of silver nanoparticles

Lab isolated Bacillus strain was inoculated in nutrient broth and incubated at 37°C overnight. The culture was centrifuged and the pellet obtained was added with 1M AgNO₃ solution was in the ratio 1:1 and incubated at 37°C. The reduction of silver ions to nanoparticles was characterized spectrophotometrically using UV-Vis spectrophotometer (Shimadzu model 1700 UV-Vis).

Characterization of silver nanoparticles

For structural and size characterization, HRTEM (Philips, CM-10 model) was used with an operating voltage of 100kV. The silver nanoparticles were dispersed on carbon-coated copper TEM grids for analysis.

Microwave impregnation of silver nanoparticles on fabrics and antimicrobial activity

For microwave assisted decoration of silk fiber by SNPs, they were placed in domestic microwave oven (Samsung model no MW73AD, 2450MHz, 800W) with rotating disk. The density of SNPs loaded on fiber and their sizes were varied with time (30-90s) and power (100-600W) of microwave irradiation. In order to avoid over heating/burning of silk, the microwave was switched off after every 30s of irradiation. In order to remove excess un-reacted silver precursor and loosely bound SNPs, treated silks were kept in warm water for 2h followed by drying in hot air oven at 40°C for 8h.

To evaluate the antimicrobial activity of microwave irradiated impregnated silver nanoparticles on fabrics, Gram positive bacteria; *Bacillus cereus* (ATCC 14579), *Bacillus subtilis* (MTCC 6051), *Bacillus licheniformis* (ATCC 14580), *Staphylococcus aureus* (ATCC 25923), *Streptococcus pyogenes* (ATCC 19615) and Gram-negative bacteria: *Escherichia coli* (ATCC 11103), *Klebsiella pneumoniae* (ATCC 13883) cultures were inoculated in nutrient broth with silver nanoparticles impregnated fabrics. After overnight incubation at 37°C, reduction in OD at 620nm with reference to control indicated the inhibition of bacterial growth.

Results

Biosynthesis of silver nanoparticles and its characterization

The lab isolated Bacillus strain was able to synthesize silver nanoparticles at 37°C. The UV-vis spectra showed strong SPR (showed strong surface plasmon resonance) band at ~ 440nm indicates the biosynthesis of silver NPs by the Bacillus strain (Figure 1). Studies have indicated that culture supernatants of some bacteria like *Bacillus cereus, Bacillus subtilis, Bacillus licheniformis, Escherichia coli, Enterobacter cloacae, Klebsiella pneumonia, Lactobacillus acidophilus, Staphylococcus aureus,* and *Pseudomonas aeruginosa* could induce the synthesis of silver nanoparticles.^{11–13} Studies using culture supernatants of bacteria like *Pseudomonas proteolytica, Bacillus megaterium, Pseudomonas meridiana, Arthrobacter kerguelensis, Bacillus indicus,* etc., were also proven its property to form extracellular nanoparticles very effectively.¹⁴

Formation of the silver nanoparticles was confirmed by HRTEM studies. The silver nanoparticles are well dispersed without aggregation. The representative HRTEM image showed well-dispersed spherical-shaped silver nanoparticles ranging between 11 and 16nm (Figure 2).

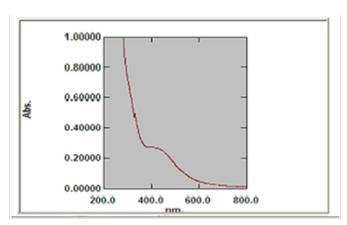


Figure 1 UV-Vis spectra of Bacillus sample of the reaction of aqueous solution of AgNO $_{\rm q}$ (1M) with pellet.

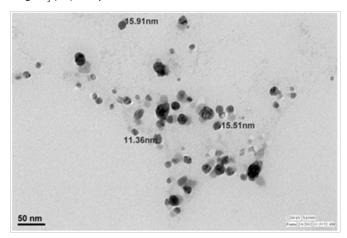


Figure 2 TEM of the synthesized silver nanoparticles.

Microwave heating is a transfer of electromagnetic energy to thermal energy with higher temperature homogeneity leading to accelerate the rate of reaction. Biological nanoparticles either through free amine group or cysteine residues or electrostatic attraction of negatively charged carboxylate groups present on the surface were responsible to provide good binding affinity between silk fibers and SNPs when irradiated with microwave.

Antimicrobial activity of microwave impregnated silver nanoparticles

The treated fabrics showed good antibacterial properties against both Gram-positive and Gram-negative bacteria. The results showed excellent antibacterial reduction ratio of the selected bacterial strains ranging from 66.7% to 98.3% for the fabrics treated. The antimicrobial efficacy has been observed even after 20 washes in the treated fabrics. Good antimicrobial activity has been observed against *E. coli, Pseudomonas aeruginosa, Streptococcus, S. aureus and K. pneumoniae* (Table 1). The flasks containing silver nanoparticles impregnated fabrics showed the inhibition against (i) *Klebsiella pneumoniae* and (ii) *Bacillus subtilis* after overnight incubation (Figure 3). The percent inhibition was found 98.3% and 75%. Figure 4 is showing the bacterial growth inhibition by silver nanoparticles impregnated on silk fabrics with standard error. All the experiments were done in triplicates.

The antibacterial efficacy of SNPs extracted from Silver nanoparticles decorated cotton (SNDC) fibers was found to be more

effective against Gram-negative bacteria than Gram-positive bacteria with MIC 38.5±0.93µg/mL against Salmonella typhimurium MTCC-98 and 125±2.12µg/mL against *Staphylococcus aureus* MTCC-737

was also observed. ¹⁵ Textile materials with Ag NPs demonstrate high antibacterial activity, while fabrics doped with bimetallic composite Ag/Cu have pronounced antimycotic properties. ¹⁰

Table I Percentage inhibition of bacteria using microwave impregnated silver nanoparticles

Strains	Cfu/mL in control	Cfu/mL in samples treated with impregnated nanoparticles	Percent inhibition (%)
E coli	11x 10 ⁷	36×10 ⁶	66.7
P. aeruginosa	10×10 ⁷	3.2×10 ⁶	67.25
Bacillus subtilis	9×10 ⁷	2.2×10 ⁶	75.33
Streptococcus	10×10 ⁷	4.8×10 ⁶	95.2
Staphylococcus aureus	10×10 ⁷	3.8×10 ⁶	96.2
Klebsiella pneumoniae	9×10 ⁷	1.5×10 ⁶	98.3





Figure 3(i) Figure 3 (ii)

Figure 3 Flasks containing silver nanoparticles impregnated fabrics showing inhibition against (i) *Klebsiella pneumoniae* and (ii) *Bacillus subtilis* after overnight incubation.

- a. Positive Control.
- b. Treated fabrics with impregnated silver nanoparticles.

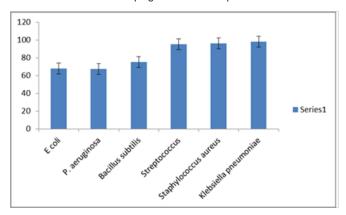


Figure 4 Bacterial growth inhibition by silver nanoparticles impregnated on silk febrics.

The antibacterial effect is greatly improved on account of the very large relative surface area, increasing their contact with bacteria. Nano silver has been found to be highly reactive with proteins. It therefore interferes with cell growth by seriously affecting cellular metabolism, through its contact with microbes. The foregoing discussions clearly

point out that various types of nanomaterials applied to fabrics produce good antimicrobial effects, which are considered even better than antibiotic effects. The researches on the antimicrobial treatment of textiles clearly hold promise in medical applications in the near future. However, the impact of the different nanomaterials on the human health and environment needs to be well researched and established before they gain a commercial acceptance

Conclusion

Nano finishes applied onto fabrics have resulted in a number of desirable properties in the fabrics. Of these, the antimicrobial property has been one of the most promising functionality. Hence, it has been proved from the above results that the impregnation of microbial synthesized silver nanoparticles on fabrics paves a way for the production of hygienic clothes in textile industry to prevent from the nosocomial infections.

Acknowledgements

None.

Conflict of interest

Authors do not have any conflict of interest for the present manuscript.

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